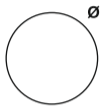
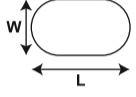
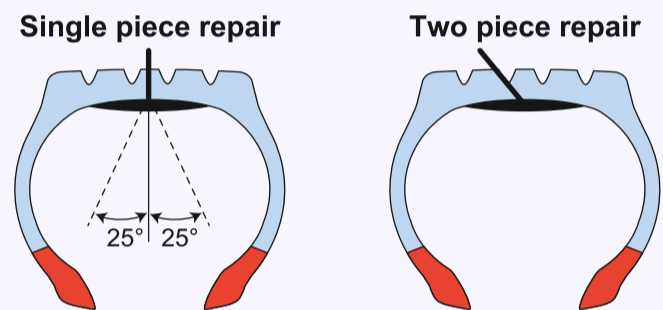
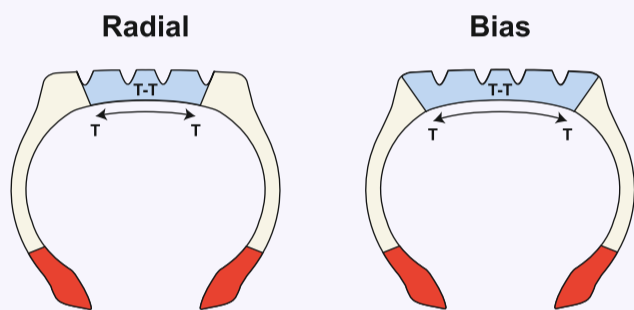



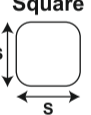
Tube Repair Unit

Repair Shape	Repair Unit		Repair Unit Size		Injury Size	
	SC Series	HC Series	mm	inches	mm	inches
 Round ϕ	VRT 25	CRT 25	25	1	9	3/8
	VRT 35	CRT 35	35	1-3/8	13	1/2
	VRT 45	CRT 45	45	1-3/4	20	3/4
	VRT 60	CRT 60	60	2-1/4	30	1-1/8
	VRT 80	CRT 80	80	3-1/8	50	2
	VRT 100	CRT 100	100	4	75	3
	VRT 125	CRT 125	125	5	100	4

Repair Shape	Repair Unit		Repair Unit Size		Injury Size	
	SC Series	HC Series	mm	inches	mm	inches
 Oval W L	VOT 40	COT 40	40 x 30	1-1/2 x 1-1/8	3 x 13	1/8 x 1/2
	VOT 65	COT 65	65 x 40	2-1/2 x 1-1/2	13 x 50	1/2 x 2
	VOT 100	COT 100	100 x 50	4 x 2	25 x 75	1 x 3
	VOT 150	COT 150	150 x 70	6 x 2-3/4	35 x 100	1-3/8 x 4
	VOT 160	COT 160	160 x 100	6-1/4 x 4	50 x 110	2 x 4-1/4

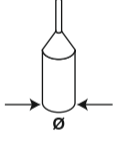


All Purpose Repair Unit

Repair Shape	Repair Unit		Repair Unit Size		Injury Size		Recommended Stem Tyre Repair Unit	Carbide Cutter
	SC Series	HC Series	mm	inches	mm	inches		
 Round ϕ	VRA 45	CRA 45	45	1-3/4	3	1/8	VSI 06	ECC06
	VRA 55	CRA 55	55	2-1/4	4.5	3/16	VSI 06	ECC06
	VRA 65	CRA 65	65	2-1/2	6	1/4	VSI 08	ECC08
 Square s s	VSA 45	CSA 45	45	1-3/4	3	1/8	VSI 06	ECC06
	VSA 55	CSA 55	55	2-1/4	4.5	3/16	VSI 06	ECC06
	VSA 65	CSA 65	65	2-1/2	6	1/4	VSI 08	ECC08


Passenger and LT Tyre Repair Crown only (T-T). Injury must be filled with appropriate filler material.

Stem Tyre Repair Unit

Repair Shape	Repair Unit	Stem Diameter		Injury Size		Carbide Cutter
		mm	inches	mm	inches	
 ϕ	VSI 06	6	1/4	6	1/4	ECC06
	VSI 08	8	5/16	8	5/16	ECC08
	VSI 10	10	3/8	10	3/8	ECC10
	VSI 13	13	1/2	13	1/2	ECC13
	VSI 20	20	3/4	20	3/4	Special type
	VSI 25	25	1	25	1	Special type

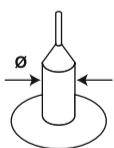
If injury penetration angle exceeds 25°, use Stem Tyre Repair Unit. To be reinforced with suitable repair unit.

Universal Tyre Repair Unit

Repair Shape	Repair Unit		Repair Unit Size		Injury Size		Recommended Stem Tyre Repair Unit	Carbide Cutter
	SC Series	HC Series	mm	inches	mm	inches		
 Round ϕ	VRU 45	CRU 45	45	1-3/4	3	1/8	VSI 06	ECC06
	VRU 60	CRU 60	60	2-1/4	4.5	3/16	VSI 06	ECC06
	VRU 75	CRU 75	75	3	6	1/4	VSI 08	ECC08
	VRU 90	CRU 90	90	3-1/2	8	5/16	VSI 08	ECC08
Square	VSU 75	CSU 75	75	3	6	1/4	VSI 08	ECC08

Passenger and Medium Tyre Repair Crown only (T-T). Injury must be filled with appropriate filler material.

Combination Tyre Repair Unit

Repair Shape	Repair Unit		Stem Diameter		Injury Size		Carbide Cutter
	SC Series	HC Series	mm	inches	mm	inches	
 ϕ	VCU 03	CCU 03	3	1/8	3	1/8	ECC03
	VCU 4.5	CCU 4.5	4.5	3/16	4.5	3/16	ECC4.5
	VCU 06	CCU 06	6	1/4	6	1/4	ECC06
	VCU 08	CCU 08	8	5/16	8	5/16	ECC08
	VCU 10	-	10	3/8	10	3/8	ECC10
	VCQ 06	-	6	1/4	6	1/4	ECC06
	VCQ 08	-	8	5/16	8	5/16	ECC08
	Bias	VCB 13	-	13	1/2	13	1/2
VCB 20		-	20	3/4	20	3/4	Special type
Radial	VCR 10	-	10	3/8	10	3/8	ECC10

If the injury penetration angle is within 25°, use Combination Tyre Repair Unit.

Note: This selection repair chart is to be used as a suggested guide only. Conditions may affect limitations by load, speed and application. Tyres with speed rating of H, V, W, Y or Z are repairable in the crown area (T-T) but should not exceed 1/4" (6 mm) or one injury per tyre in order to maintain their designated speed rating. Run flat tyres maintain the same limitation as the performance tyre except multiple nail hole repairs may be performed unless it is in the same radial cord or where repair units overlap. Performance tyres are repairable beyond the shoulder area; but the speed rating would be reduced below H rating. Repair of performance tyre should not exceed or supersede limitation of new tyre manufacturer's recommendations.