



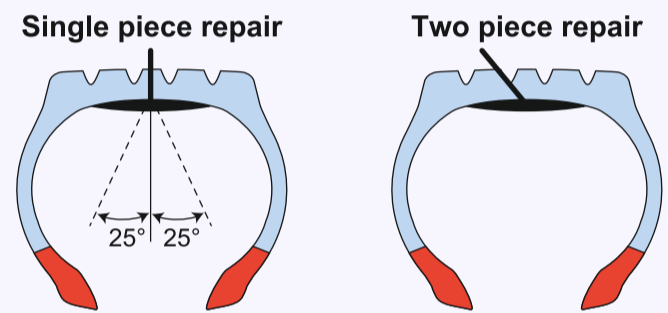
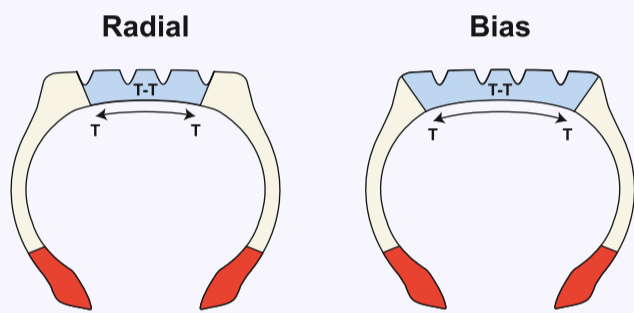
Special Repair Unit Selection Chart

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Tube Repair Unit

Repair Shape	Repair Unit		Repair Unit Size		Injury Size	
	SC Series	HC Series	mm	inches	mm	inches
	SRT 25	HRT 25	25	1	9	3/8
	SRT 35	HRT 35	35	1-3/8	13	1/2
	SRT 45	HRT 45	45	1-3/4	20	3/4
	SRT 60	HRT 60	60	2-1/4	30	1-1/8
	SRT 80	HRT 80	80	3-1/8	50	2
	SRT 100	HRT 100	100	4	75	3
	SRT 125	HRT 125	125	5	100	4
	SOT 40	HOT 40	40 x 30	1-1/2 x 1-1/8	3 x 13	1/8 x 1/2
	SOT 65	HOT 65	65 x 40	2-1/2 x 1-1/2	13 x 50	1/2 x 2
	SOT 100	HOT 100	100 x 50	4 x 2	25 x 75	1 x 3
	SOT 150	HOT 150	150 x 70	6 x 2-3/4	35 x 100	1-3/8 x 4
	SOT 160	HOT 160	160 x 100	6-1/4 x 4	50 x 110	2 x 4-1/4



All Purpose Repair Unit

Repair Shape	Repair Unit		Repair Unit Size		Injury Size		Recommended Stem Tyre Repair Unit	Carbide Cutter
	SC Series	HC Series	mm	inches	mm	inches		
	SRA 45	HRA 45	45	1-3/4	3	1/8	S 06	ECC06
	SRA 55	HRA 55	55	2-1/4	4.5	3/16	S 06	ECC06
	SRA 65	HRA 65	65	2-1/2	6	1/4	S 08	ECC08
	SSA 45	HHA 45	45	1-3/4	3	1/8	S 06	ECC06
	SSA 55	HHA 55	55	2-1/4	4.5	3/16	S 06	ECC06
	SSA 65	HHA 65	65	2-1/2	6	1/4	S 08	ECC08

Passenger and LT Tyre Repair Crown only (T-T). Injury must be filled with appropriate filler material.

Stem Tyre Repair Unit

Repair Shape	Repair Unit	Stem Diameter		Injury Size		Carbide Cutter
		mm	inches	mm	inches	
	SS 06	6	1/4	6	1/4	ECC06
	SS 08	8	5/16	8	5/16	ECC08
	SS 10	10	3/8	10	3/8	ECC10
	SS 13	13	1/2	13	1/2	ECC13
	SS 20	20	3/4	20	3/4	Special type
	SS 25	25	1	25	1	Special type

If injury penetration angle exceeds 25°, use Stem Tyre Repair Unit. To be reinforced with suitable repair unit.

Universal Tyre Repair Unit

Repair Shape	Repair Unit		Repair Unit Size		Injury Size		Recommended Stem Tyre Repair Unit	Carbide Cutter
	SC Series	HC Series	mm	inches	mm	inches		
	SRU 45	HRU 45	45	1-3/4	3	1/8	S 06	ECC06
	SRU 60	HRU 60	60	2-1/4	4.5	3/16	S 06	ECC06
	SRU 75	HRU 75	75	3	6	1/4	S 08	ECC08
	SRU 90	HRU 90	90	3-1/2	8	5/16	S 08	ECC08
	SSU 75	HSU 75	75	3	6	1/4	S 08	ECC08

Passenger and Medium Tyre Repair Crown only (T-T). Injury must be filled with appropriate filler material.

Combination Tyre Repair Unit

Repair Shape	Repair Unit		Stem Diameter		Injury Size		Carbide Cutter
	SC Series	HC Series	mm	inches	mm	inches	
	SCU 03	HCU 03	3	1/8	3	1/8	ECC03
	SCU 4.5	HCU 4.5	4.5	3/16	4.5	3/16	ECC4.5
	SCU 06	HCU 06	6	1/4	6	1/4	ECC06
	SCU 08	HCU 08	8	5/16	8	5/16	ECC08
	SCU 10	-	10	3/8	10	3/8	ECC10
	SCQ 06	-	6	1/4	6	1/4	ECC06
	SCQ 08	-	8	5/16	8	5/16	ECC08
		SCB 13	-	13	1/2	13	1/2
SCB 20		-	20	3/4	20	3/4	Special type
	SCR 10	-	10	3/8	10	3/8	ECC10

If the injury penetration angle is within 25°, use Combination Tyre Repair Unit.

Note: This selection repair chart is to be used as a suggested guide only. Conditions may affect limitations by load, speed and application. Tyres with speed rating of H, V, W, Y or Z are repairable in the crown area (T-T) but should not exceed 1/4" (6 mm) or one injury per tyre in order to maintain their designated speed rating. Run flat tyres maintain the same limitation as the performance tyre except multiple nail hole repairs may be performed unless it is in the same radial cord or where repair units overlap. Performance tyres are repairable beyond the shoulder area; but the speed rating would be reduced below H rating. Repair of performance tyre should not exceed or supersede limitation of new tyre manufacturer's recommendations.



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